# Rayvoss® / Strikesorb®

Protecting
Mission-Critical
Variable Frequency
Drive (VFD)
Systems from
Power Surges at
Industrial Sites



Raycap



Many industrial systems, including pumping systems used for water management, energy production and heating and cooling systems are controlled by Variable Frequency Drives (VFDs) that are essential to keeping mission-critical infrastructure systems up and running. These systems work together to contribute to and enable smarter controls at large buildings such as factories, plants, warehouses and offices. For example, the use of a controlled speed on pumps allows users to eliminate control valves and vanes, reducing moving parts and enabling higher system reliability with less energy consumption and lower failure rates.

Grid-side utility power surges are a major threat to the sensitive equipment inside these locations, causing either outright failures or degradation over time. Electrical surges can damage the VFDs that control pumping functions. When such high value equipment is damaged it frequently cannot be quickly or easily replaced, thus resulting in downtime, failure of production, and ultimately loss of revenue.

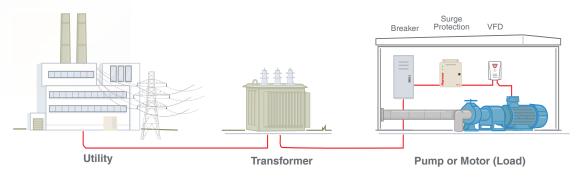




## Don't Let Poor Power Management Take Your VFDs Offline

Overvoltage occurs in different operating conditions and is either caused from gridside surges or electrical transients which occur as a result of equipment within the facility switching on and off. These events are unpredictable and can happen very suddenly, causing severe and long-term impact to connected equipment. To avoid damage from overvoltage, industrial grade surge protective devices must be installed. Surge protection devices installed inside the drive cabinet and at the power entrance will automatically interrupt the extra amount of current flowing in the circuit. Without these devices, the estimated costs of losses at industrial sites can be in the tens of thousands of dollars.

Strikesorb SPDs are a unique surge suppression technology that incorporates a single, heavy duty distribution grade metal oxide varistor (MOV) disk, assembled under pressure in an environmentally sealed aluminum casing.



By integrating Raycap equipment into a VFD cabinet or near the service entrance of an industrial facility, equipment buyers and operators can ensure that their investment will be continually protected against utility-side power surges or lightning caused surge events. Strikesorb is a unique design that is capable of taking multiple direct surges, ensuring maintenance-free protection to the equipment it is protecting. No other surge protection technology can make this claim. Most will fail and go offline, leaving the equipment vulnerable to the next surge. Strikesorb are manufactured to the highest safety and quality standards (UL 1449 4th Edition and IEC 61643-11) and each Strikesorb module is tested and given a trackable serial number before leaving the Raycap plant.

With Strikesorb protection installed, equipment operators can get back to the business at hand and equipment protection concerns can be a thing of the past.

## The Financial Consequences of Overvoltages

Considering equipment replacement costs, damage by even a single overvoltage event cannot be tolerated. The cost of repair involves not only component replacement costs, but also the labor cost of the maintenance teams sent to the site. Although labor costs vary widely from location to location, the cost of specialized technicians plus travel expenses can range from \$500 to \$1,500 (estimated) USD per failure event. The chart below provides an estimate of the potential costs of equipment at risk from overvoltage surges.

Equipment at Risk	Estimated Cost (in USD)
HVAC chiller VFD controller	\$40,000
HVAC liquid pumping VFD	\$ 6,000
HVAC blower fan VFD controller	\$15,000
Cooling tower fan VFD controller	\$ 7,000
Exhaust fan VFD controller	\$ 7,000
Generator controller	\$ 4,000
Domestic water pressurization (booster pump)	\$ 7,000
Irrigation pressure water pumps	\$18,000
UPS (uninterrupted power supply)	\$ 3,500

#### Strikesorb Benefits

- Maintenance free
- Safe operation:
   No smoke, fire or explosion
- Unique capability to withstand multiple high-energy transients
- Ultra-high short circuit current rating
- Low let-through voltage, providing excellent protection compared with competitive SPD products
- Class I/Class II compliant SPD per IEC 61643-11
- Strikesorb modules are fully UL-recognized as either Type 1 or Type 4 devices, according to the UL 1449 5th Edition safety standard
- 10 year global product warranty
- Every Strikesorb module is tested before shipment and contains a single, trackable serial number
- · Extended life cycle
- · Eliminates the need for fuses
- Ease of installation

# Rayvoss Stand-alone Surge Protection Devices

Rayvoss SPD systems deploy Strikesorb suppression modules in a variety of configurations and operating voltages. Rayvoss SPD products provide continuous protection from lightning, temporary overvoltages and other transient voltage surge activity on a stand-alone basis at the building entrance and distribution panels where critical equipment is connected. Rayvoss are available in:

- Single Phase / Split Phase: 120 V to 240 V

- Three Phase Delta: 240 V, 480 V, 600 V

- Three Phase Wye: 120/208 V, 220/380 V, to 240/415 V, 277/380 V, 347/600 V



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#### About Raycap

Raycap has decades of experience creating products that protect the world's most valuable infrastructures. The company strives to keep its customers' sophisticated, mission-critical equipment running through any surge in voltage.

Raycap is an industry leader in protection because it collaborates with its customers and transforms their needs into unique, innovative solutions.

#### Manufacturing Capabilities

Raycap has created a global manufacturing organization that allows it to meet the delivery schedules of even the most demanding customers. The company's advanced global quality system and disaster recovery strategies mean that the company can provide uninterrupted supply. While Raycap can handle large customer volumes and roll-outs, it also specializes in custom manufacturing.

### Raycap Worldwide Locations

#### Raycap Inc.

806 South Clearwater Loop Post Falls, ID 83854 United States of America

3034-A Ashley Phosphate Road North Charleston, SC 29418 United States of America

86 Sellers St. Kearny, NJ 07032 United States of America

#### Raycap GmbH

Parkring 11 85748 Garching Munich Germany

#### Raycap S.A.

Telou & Petroutsou 14 15124 Maroussi Athens Greece

Raycap S.A. Manufacturing Industrial Area of Drama 66100 Drama Greece Iskra Zaščite d.o.o.

a Raycap Group Company Pod hrasti 7 Poslovna cona Žeje pri Komendi 1218 Komenda Slovenia

#### Raycap Cyprus Ltd.

46 Lefkosias Street Industrial Area of Dali 2540 Nicosia Cyprus

#### Raycap SAS

84 rue Charles Michel 93200 Saint-Denis France

#### Raycap Corporation SRL

102, Barbu Vacarescu entrance D, 4th floor, D22 020283, Bucharest Romania

Raycap (Suzhou) Co. Ltd. Block

B, Phase II
of New Sea Union
No. 58 Heshun Road
SIP, Suzhou 215122
Jiangsu Province
China

Strikesorb &
Rayvoss will
Increase Uptime
for Equipment
Reliant on Variable
Frequency Drives



raycap.com info@raycap.com

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